



Clean Harbors El Dorado, LLC
309 American Circle
El Dorado, AR. 71730
www.cleanharbors.com

Fed Ex-5300 8702 5035

April 8, 2014

Robert Todd
Air Enforcement Section (6EN-AA)
U.S. EPA – Region 6
1445 Ross Avenue
Dallas, Texas 75202-2733

RE: Clean Harbors El Dorado LLC, Excessive Report
Title V Permit # 1009-AOP-R11, AFIN # 70-00098

Clean Harbors El Dorado LLC (Clean Harbors) is submitting this report to notify the Administrator in writing of a set of exceedances of an emission standard during a 60-day block period. As noted in the table below, Clean Harbors had 11 Automatic Waste Feed Cut-Off's resulting in exceedances of the emission standard as codified in 40CFR §63.1206.

2/7/14	07:30 pm	High CO/Stack
2/7/14	11:29 pm	High CO/Stack
2/10/14	08:54 pm	High CO/Stack
2/11/14	03:55 am	High CO/Stack
2/28/14	03:46 pm	High CO/Stack
3/06/14	08:43 am	High CO/Stack
3/17/14	02:05 am	High CO/Stack
3/22/14	09:17 pm	High CO/Stack
4/5/14	06:59 am	High CO/Stack
4/6/14	08:58 am	High CO/Stack
4/6/14	14:05 pm	High CO/Stack

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Air/Toxics & Inspection
Coordination Branch
6EN-A



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Initial investigation to identify the causes of these occurrences have determined that high btu waste introduced into the #2 kiln resulted in Carbon Monoxide (CO) exceedances. The immediate corrective measure was to reduce the feed rates of these types of waste.

As a corrective action, the facility went through an extensive annual shutdown which improved plant production. Additionally, the communication between the feed scheduling group, liquid pumpers and the board operators was improved to better identify and detect the variations in energy content prior to feeding.

If you have any questions or concerns, please contact me at (870) 864-3711.

Sincerely,

A handwritten signature in black ink, appearing to read 'K. Shoemaker', written over a horizontal line.

Kathy Shoemaker
Senior Compliance Manager

Cc: Mike Crisenbery, CHES
Dan Roblee, CHEL
Michael Karp, CHEL
Air submission, ADEQ